Α	Die Sets
В	Precision Ground Plates and Flat Bars Steel and aluminium Plates Flat and square Tool Steels
C	Lifting and Clamping Devices
D	Guide Elements
E	Ground Precision Components
F	Springs
G	Elastomers
Н	FIBRO Chemical
J	Peripheral Equipment
K	Cam Units
L	Standard Parts for Mould Making



Precision Ground Plates and Flat Bars

# Contents

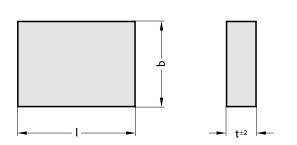
$\overline{}$			
			Page
	2900.	Steel plate to ISO 6753-1	B4
		Aluminium Plates similar ISO 6753-1	B5
	2922.1730.	Precision flat and square bar steel ~DIN 59350	В6
	2923.0570. 2923.2099. 2923.2162. 2923.2312. 2923.2343. 2923.2363. 2923.2379. 2923.2436. 2923.2767. 2923.2842.		B6- B12
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	2925.	Precision feeler Gauges Foil shims	B14

subject to alterations B3

# Steel plate to ISO 6753-1

2900.

# 2900.



#### **Execution:**

External contours milled, thickness surfaces ground

#### Note:

I or b  $\leq$  630 =  $^{+0,4}_{+0,2}$ I or b > 630 =  $^{+0,6}_{+0,2}$ 

Plates from 500  $\times$  500 mm on are manufactured with a lifting thread.

# Ordering Code (example):

Steel plate	Ū	=	2900	
length width	400 mm	=	.40	
	400 mm	=	40	
thickness	32 mm	=	.32	
Order No		=	2900.4040.32	

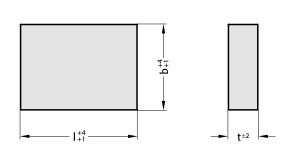
2900.					
Order No	Size	Order No	Size	Order No	Size
	lxbxt		lxbxt		lxbxt
2900.1608.25	160 x 80 x 25	40	400 x 250 x 40	2900.8040.32	800 x 400 x 32
32	160 x 80 x 32	50	400 x 250 x 50	40	800 x 400 x 40
2900.1610.25	160 x 100 x 25	2900.4031.32	400 x 315 x 32	50	800 x 400 x 50
32	160 x 100 x 32	40	400 x 315 x 40	63	800 x 400 x 63
2900.1612.25	160 x 125 x 25	50	400 x 315 x 50	2900.8050.32	800 x 500 x 32
32	160 x 125 x 32	2900.4040.32	400 x 400 x 32	40	800 x 500 x 40
2900.1616.25	160 x 160 x 25	40	400 x 400 x 40	50	800 x 500 x 50
32	160 x 160 x 32	50	400 x 400 x 50	63	800 x 500 x 63
2900.2010.25	200 x 100 x 25	2900.5025.32	500 x 250 x 32	2900.8063.32	800 x 630 x 32
32	200 x 100 x 32	40	500 x 250 x 40	40	800 x 630 x 40
40	200 x 100 x 40	50	500 x 250 x 50	50	800 x 630 x 50
2900.2012.25	200 x 125 x 25	2900.5031.32	500 x 315 x 32	63	800 x 630 x 63
32 40	200 x 125 x 32 200 x 125 x 40	40 50	500 x 315 x 40		
2900.2016.25	200 x 125 x 40 200 x 160 x 25	2900.5040.32	500 x 315 x 50		
32	200 x 160 x 25 200 x 160 x 32	2900.5040.32	500 x 400 x 32 500 x 400 x 40		
40	200 x 160 x 32 200 x 160 x 40	50			
2900.2020.25		2900.5050.32	500 x 400 x 50		
32	200 x 200 x 25 200 x 200 x 32	40	500 x 500 x 32 500 x 500 x 40		
40	200 x 200 x 32 200 x 200 x 40	50	500 x 500 x 40		
2900.2512.25	250 x 200 x 40 250 x 125 x 25	2900.6331.32	630 x 315 x 32		
32	250 x 125 x 25 250 x 125 x 32	40	630 x 315 x 40		
40	250 x 125 x 32 250 x 125 x 40	50	630 x 315 x 40		
2900.2516.25	250 x 125 x 40 250 x 160 x 25	63	630 x 315 x 63		
32	250 x 160 x 25 250 x 160 x 32	2900.6340.32	630 x 400 x 32		
40	250 x 160 x 32 250 x 160 x 40	2900.0340.32	630 x 400 x 32		
2900.2520.25	250 x 100 x 40 250 x 200 x 25	50	630 x 400 x 50		
32	250 x 200 x 23	63	630 x 400 x 63		
40	250 x 200 x 32	2900.6350.32	630 x 500 x 32		
2900.2525.25	250 x 250 x 25	40	630 x 500 x 40		
32	250 x 250 x 32	50	630 x 500 x 50		
40	250 x 250 x 32	63	630 x 500 x 63		
2900.3116.32	315 x 160 x 32	2900.6363.32	630 x 630 x 32		
40	315 x 160 x 40	40	630 x 630 x 40		
50	315 x 160 x 50	50	630 x 630 x 50		
2900.3120.32	315 x 200 x 32	63	630 x 630 x 63		
40	315 x 200 x 40	2900.7140.32	710 x 400 x 32		
50	315 x 200 x 50	40	710 x 400 x 40		
2900.3125.32	315 x 250 x 32	50	710 x 400 x 50		
40	315 x 250 x 40	63	710 x 400 x 63		
50	315 x 250 x 50	2900.7150.32	710 x 500 x 32		
2900.3131.32	315 x 315 x 32	40	710 x 500 x 40		
40	315 x 315 x 40	50	710 x 500 x 50		
50	315 x 315 x 50	63	710 x 500 x 63		
2900.4020.32	400 x 200 x 32	2900.7163.32	710 x 630 x 32		
40	400 x 200 x 40	40	710 x 630 x 40		
50	400 x 200 x 50	50	710 x 630 x 50		
2900.4025.32	400 x 250 x 32	63	710 x 630 x 63		

B4 subject to alterations

# 2910.

# Aluminium Plates similar ISO 6753-1



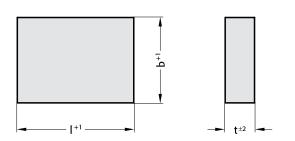


#### Execution:

2910. \_\_\_\_. \_\_\_. 0
External contours sawed
Thickness surfaces ground

Bolsters from 500 X 500 mm on are manufactured with a lifting thread.

#### 2910.



#### **Execution:**

2910. \_\_\_\_\_. \_\_\_.2
Two external contours milled
Thickness surfaces ground

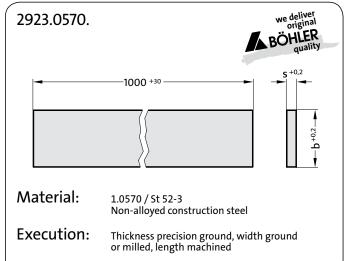
Bolsters from 500 X 500 mm on are manufactured with a lifting thread.

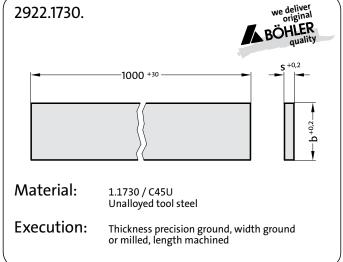
#### 2910.

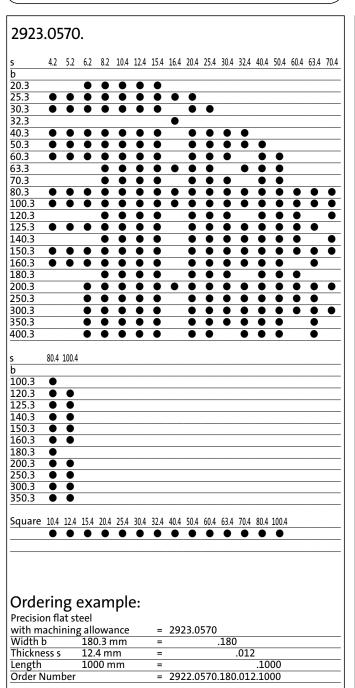
Order No	Size	Order No	Size	Order No	Size
	lxwxh		lxwxh		lxwxh
2910.1608.25.	160 x 80 x 25	40.□	400 x 250 x 40	2910.8040.32.	800 x 400 x 32
32.□	160 x 80 x 32	50.□	400 x 250 x 50	40.□	800 x 400 x 40
2910.1610.25.	160 x 100 x 25	2910.4031.32.	400 x 315 x 32	50.□	800 x 400 x 50
32.□	160 x 100 x 32	40.□	400 x 315 x 40	63.	800 x 400 x 63
2910.1612.25.	160 x 125 x 25	50.	400 x 315 x 50	2910.8050.32.	800 x 500 x 32
32.□	160 x 125 x 32	2910.4040.32.	400 x 400 x 32	40.	800 x 500 x 40
2910.1616.25.	160 x 160 x 25	40.	400 x 400 x 40	50.□	800 x 500 x 50
32.□	160 x 160 x 32	50.□	400 x 400 x 50	63.	800 x 500 x 63
2910.2010.25.	200 x 100 x 25	2910.5025.32.	500 x 250 x 32	2910.8063.32.	800 x 630 x 32
32.□	200 x 100 x 32	40.	500 x 250 x 40	40.	800 x 630 x 40
40.□	200 x 100 x 40	50.□	500 x 250 x 50	50.□	800 x 630 x 50
2910.2012.25.	200 x 125 x 25	2910.5031.32.	500 x 315 x 32	63.	800 x 630 x 63
32.□	200 x 125 x 32	40.	500 x 315 x 40		
40.□	200 x 125 x 40	50.	500 x 315 x 50		
2910.2016.25.	200 x 160 x 25	2910.5040.32.	500 x 400 x 32		
32.□	200 x 160 x 32	40.□	500 x 400 x 40		
40.	200 x 160 x 40	50.□	500 x 400 x 50		
2910.2020.25.	200 x 200 x 25	2910.5050.32.	500 x 500 x 32		
32.□	200 x 200 x 32	40.	500 x 500 x 40		
40.	200 x 200 x 40	50.□	500 x 500 x 50		
2910.2512.25.	250 x 125 x 25	2910.6331.32.	630 x 315 x 32		
32.	250 x 125 x 32	40.	630 x 315 x 40		
40.	250 x 125 x 40	50.□	630 x 315 x 50		
2910.2516.25.	250 x 160 x 25	63.□	630 x 315 x 63		
32.	250 x 160 x 32	2910.6340.32.	630 x 400 x 32		
40.	250 x 160 x 40	40.	630 x 400 x 40		
2910.2520.25.	250 x 200 x 25		630 x 400 x 50		
32.	250 x 200 x 32		630 x 400 x 63		
40.	250 x 200 x 40	2910.6350.32.	630 x 500 x 32		
2910.2525.25.	250 x 250 x 25	40.	630 x 500 x 40		
32.	250 x 250 x 32	50.□	630 x 500 x 50		
40.	250 x 250 x 40	63.□	630 x 500 x 63		
2910.3116.32.	315 x 160 x 32		630 x 630 x 32		
40.	315 x 160 x 40	40.	630 x 630 x 40		
50.□	315 x 160 x 50	50.□	630 x 630 x 50		
2910.3120.32.	315 x 200 x 32	63.□	630 x 630 x 63		
40.	315 x 200 x 32		710 x 400 x 32		
50.□	315 x 200 x 50	40.	710 x 400 x 32 710 x 400 x 40		
<u>2910.3125.32.</u> □	315 x 250 x 30	50.□	710 x 400 x 50		
40.	315 x 250 x 32	63.□	710 x 400 x 63		
50.□	315 x 250 x 40	2910.7150.32.	710 x 400 x 63		
2910.3131.32.□	315 x 315 x 32	40.	710 x 500 x 32	Ordering Cod	e (evample).
40.	315 x 315 x 40	40.□			
50.□		50. <u></u> 63.	710 x 500 x 50 710 x 500 x 63	Aluminium Plate	= 2910
2910.4020.32.□	315 x 315 x 50 400 x 200 x 32	2910.7163.32.	710 x 500 x 63 710 x 630 x 32		mm = .40
<u>2910.4020.32.</u> 40.□	400 x 200 x 32 400 x 200 x 40		710 x 630 x 32 710 x 630 x 40		mm = 40
	400 x 200 x 40 400 x 200 x 50		710 x 630 x 40 710 x 630 x 50	thickness 32 n	
50.		50.		execution grou	
2910.4025.32.	400 x 250 x 32	63.□	710 x 630 x 63	Order No	= 2910.4040.32.0

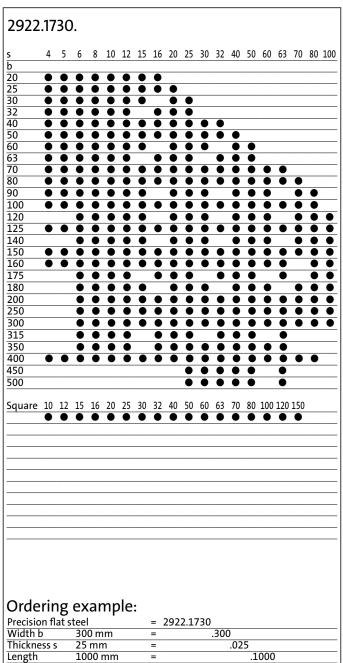
# Precision flat and square bar steel to DIN 59350 with machining allowance Precision flat and square bar steel ~DIN 59350

**FIBRO** 2923.0570. 2922.1730.









= 2922.1730.300.025.1000

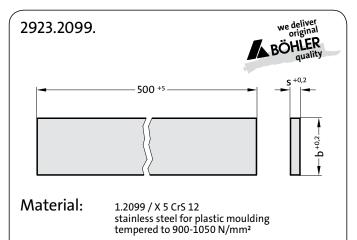
B6 subject to alterations

Order Number

2923.2099. 2923.2162.

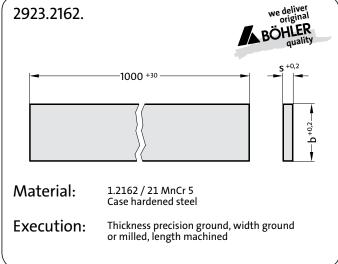
**Execution:** 

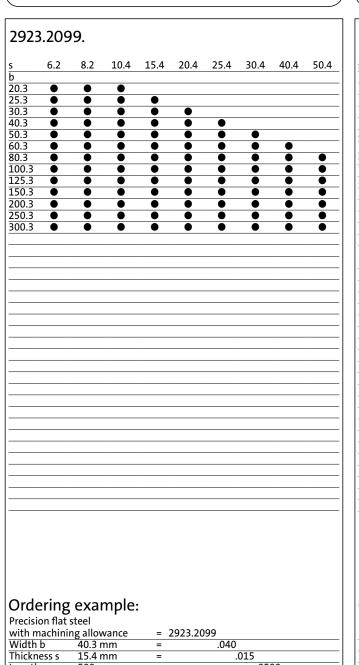
# Precision flat and square bar steel to DIN 59350, with machining allowance



or milled, length machined

Thickness precision ground, width ground

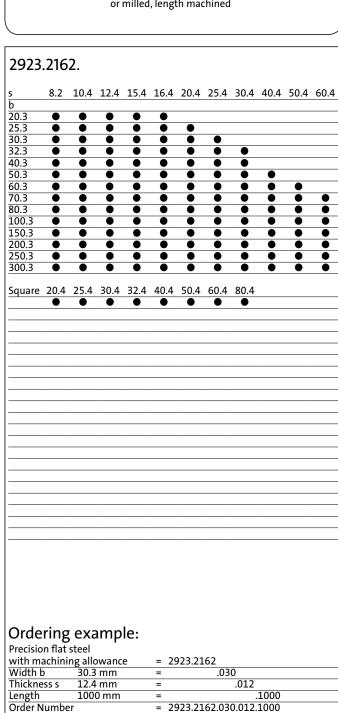




500 mm

Length

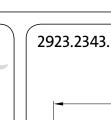
Order Number



.0500

= 2923.2099.040.015.0500

2923.2343.



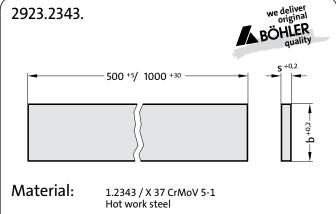
we deliver original BÖHLER 2923.2312. 1000 +30

Material: 1.2312 / 40 CrMnMoS 8-6

Steel for plastic moulding, pre-tempered

to 900-1050 N/mm<sup>2</sup>

Thickness precision ground, width ground or milled, length machined **Execution:** 



**Execution:** Thickness precision ground, width ground

or milled, length machined

S	4.2	5.2	6.2	8.2	10 /	12.4	15 /	16 /	20.4	25 /	30 /	32 <i>I</i>	10.1
<u>s</u> b	4.2	3.2	0.2	0.2	10.4	12.4	13.4	10.4	20.4	23.4	30.4	32.4	40.4
20.3				•	•	•	•						
25.3				•	•	•	Ť	•	•				
30.3				•	•	•	•	•	•	•			
32.3				•	•	•		•	•				
40.3	•	•	•	•	•	•	•	•	•	•	•		
50.3	•	•	•	•	•	•	•	•	•	•	•	•	•
60.3	•	•	•	•	•	•	•	•	•	•	•	•	•
63.3	•	•	•	•	•	•		•	•	•		•	•
70.3	•	•	•	•	•	•	•	•	•	•	•	•	•
80.3	•	•	•	•	•	•	•	•	•	•	•	•	•
100.3	•	•	•	•	•	•	•	•	•	•	•	•	•
125.3				•	•	•	•	•	•	•	•	•	•
150.3				•	•	•	•	•	•	•	•	•	•
200.3				•		•	•	•	•	•	•	•	•
220.3					•	•		•	•	•	•	•	•
250.3					•	_	_	•	_	_	•	_	•
300.3					•	•		•	•	•	•	•	•
S	50.4	60.4	70.4	80.4	90.4	100.4							
b													
60.3	•												
63.3	•												
70.3	•	•											
80.3	•	•	•										
100.3	•	•	•	•									
125.3	•	•	•										
150.3	•	•	•	•	•								
200.3	•	•	•	•	•	•							
220.3	•	•	•	•	•	•							
250.3	•	•	•	•									
300.3	•	•	•	•									
Square	12.4	15.4	16.4	20.4	25.4	30.4	32.4	40.4	50.4	60.4	70.4	80.4	100.4
	•	•	•	•	•	•	•	•	•	•	•	•	•

= 2923.2312

= 2923.2312.040.030.1000

Ordering example:

30.4 mm 1000 mm

Precision flat steel with machining allowance
Width b 40.3 mm

Width b Thickness s

Order Number

Length

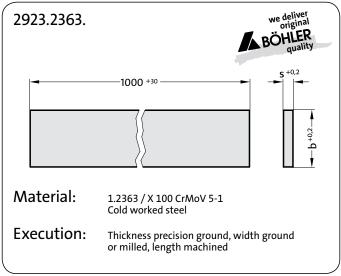
s	4.2	5.2	6.2	8.2	10.4	12.4	15.4	16.4	20.4	25.4	30.4	32.4
<u>b</u>												
10.3	0	0	0	0								
15.3	0	0	0	0	0	0						
20.3	0	0	0	•	•		•	_				
25.3	0	<u> </u>	0	Ť	•	Ť	Ť	_	•			
30.3	<u> </u>	<u> </u>	<u> </u>	Ť	Ť	Ť	Ť		Ť	•		
32.3				Ť	Ť	Ť		_	Ť	Ť		
40.3	0	0	0	•	•	•	•	_	•	•	•	
50.3	0	<u> </u>	0	Ō	•	Ť	Ť	_	Ť	Ť	Ť	
60.3	<u> </u>	<u> </u>	ō	Ť	Ť	Ť	Ť		Ť	Ť	Ť	
63.3				Ť	Ť	Ť		_	Ť	Ť		_
80.3	0	0	0	•	•	•	•	_	•	•	•	_
100.3	0	<u> </u>	<u> </u>	Ť	Ť	Ť	Ť		Ť	Ť	•	
125.3				Ť	Ť	Ť	Ť		Ť	Ť	Ť	
150.3					_	_		_	Ť	Ť	Ť	_
200.3					_	_		_	Ť	Ť	•	
S	40.4	50.4	60.4	80.4	100.4							
b												
50.3	•											
60.3	•	•										
63.3	_	_										
80.3	•	•										
100.3	•	•										
125.3	•	•			_							
150.3	•	•			_							
200.3	•	•										
Square	10.4	12.4	15.4	20.4	25.4	30.4	32.4	40.4	50.4	60.4	80.4	100.4
Square	0	0	0	20.4	23.4	JU.4	J2.7	TU.T	JU.7	00.4	■	100.7
● = ava O = only ■ = only	y avai	lable	in 500	mm (	lengtl	hs	ength	S				

Ordering	example:		
Precision flat			
with machini	ng allowance	=	2923.2343
Width b	60.3 mm	=	.060
Thickness s	50.4 mm	=	.050
Length	500 mm	=	.0500
Order Number	er	=	2923.2343.060.050.0500

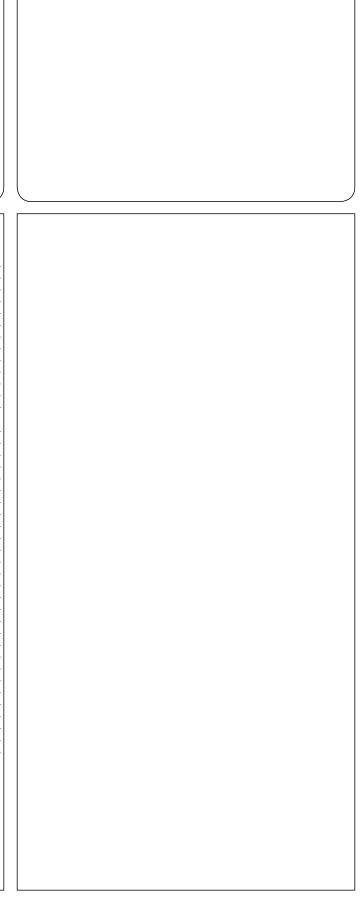
В8 subject to alterations

2923.2363.

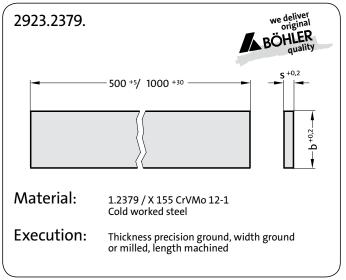
# Precision flat and square bar steel to DIN 59350, with machining allowance



2923.	2262							
	.2363	•						
	8.2	10.4	12.4	15.4	20.4	25.4	30.4	40.4
F 2								
5.3	•	•	•					
0.3 0.3	•	•	•	•	•			
0.3	•		•	•	•	•	•	
0.3	<del>-</del>	<u> </u>	<u> </u>	<u> </u>	÷	÷	÷	•
0.3	·	Ť	Ť	Ť	Ť	Ť	Ť	Ť
00.3	Ť	Ť	Ť	Ť	<u> </u>	Ť	Ť	Ť
25.3		•	•	•	•	•	•	•
50.3		•	•	•	•	•	•	•
00.3		•	•	•	•	•	•	•
50.3					•	•	•	•
quare	20.4	25.4	30.4	40.4	50.4	60.4	80.4	100.4
	•	•	•	•	•	•	•	•
								-
)rdo	ring		alo					
Orde	ring 6	exam	ple:					
recisio	n flat ste	eel						
recisio	n flat ste	eel		=	- 2923.2	:363		
recisio vith ma	n flat sto achining	eel ; allowar	ice	=	2923.2			
recisio	n flat sto achining	eel	ice	=		.080	0.030	



2923.2379.





;	2.2	3.2	4.2	5.2	6.2	8.2	10.4	12.4	15.4	16.4	20.4	25.4	30.4	32.4	40.4	50.4	60.4	63.4	70.4	80.4	100.
)	2.2	J.2	7.2	J.2	0.2	0.2	10.4	12.7	13.4	10.4	20.4	23.7	70.7	J2. <del>T</del>		JU. <del>T</del>	00.4	03.4	70.4	00.4	100.
0.3	•	•	•	•	•	•												-			
5.3	•	•	•	•	•	•	•	•													
0.3	•	•	•	•	•	•	•	•	•												
5.3	•	•	•	•	•	•	•	•	•		•										
25.3 30.3	•	•	•	•	•	•	•	•	•		•	•									
2.3																					
10.3	•	•	•	•	•	•	•	•	•		•	•	•								
0.3	•	•	•	•	•	•	•	•	•		•	•	•		•						
50.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•					
53.3																					
70.3																					
30.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•					
90.3																					
L00.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•	•			•	
25.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•					
L50.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•				_	
.60.3							_	_	_	-	_	_	_	_	_	_	_	_			
L75.3								•			_	_		•				•			
200.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•			_		•
250.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•					
300.3	•	•	•	•	•	•	•	•	•		•	•	•		•	•	_				
350.3											-				_						
100.3																					
	( )	0.7	10.4	12.4	15.4	16.4	20.4	25.4	20.4	22.4	40.4	FO 4	CO 4	C2 4	70.4	00.4	100.4	120.4	150.4		
quare	6.2	8.2	10.4	12.4	15.4	16.4	20.4	25.4	30.4	32.4	40.4	50.4	60.4	63.4	70.4	80.4	100.4	120.4	150.4		
		•	_	•	•	_	_	_	_	-	_	_	•	-	_	-	-	-	_		
= avai	lahle i	n 500 r	nm and	11000	mm lei	noths															
= only						180113															
	availa	hle in	1000 m	m leng	the																


### Ordering example:

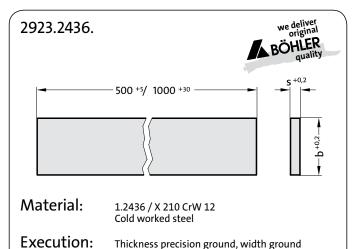
Precision nat	Steel		
	ing allowance	= 2923.2379	
Width b	60.3 mm	= .060	
Thickness s	6.2 mm	= .006	
Length	500 mm	= .	0500
Order Number	er	= 2923.2379.060.006.	0500

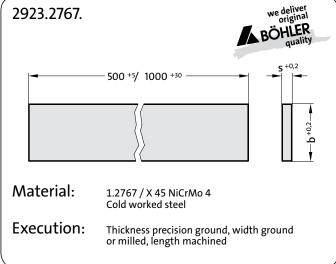
#### Ordering example:

Precision squ	are bar steel		
with machini	ng allowance	= 2923.	2379
Width b	50.4 mm	=	.050
Thickness s	50.4 mm	=	.050
Length	1000 mm	=	.1000
Order Numbe	er	= 2923.	2379.050.050.1000

2923.2436. 2923.2767.

# Precision flat and square bar steel to DIN 59350, with machining allowance





20.0.3	2923	.24	-36														
10.3	5	2.2	3.2	4.2	5.2	6.2	8.2	10.4	12.4	15.4	16.4	20.4	25.4	30.4	32.4	40.4	50.4
15.3		_	_		_	_	_										
20.3		<u> </u>	_						_								
10.3			<del>-</del>			<del>-</del> -	<del>-</del>			•							
2.3  10.3  1		<u> </u>	<del>-</del>				<del>-</del>	<del>-</del> -	<del>-</del>	<del>-</del>		•					
0.3		•	•	•	•	•	•	•	•	•		•	•				
0.3							•		•		•						
0.3		•	•	•	•	•	•	•	•	•	•	•	•	•			
3.3 0.3 0.3 0.4 0.5 0.5 0.5 0.5 0.5 0.6 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7		•	<del>-</del>	<del>-</del>	<del>-</del>		_ <u>-</u> -		<del>-</del> -	•		<del>-</del>	<del>-</del> -	•			
0.3		•	•	•	•	•				•	_			•	_	0	
25.3			_	_	_	_				_				_			
25.3																<del>-</del>	_
50.3										<u> </u>		<u> </u>	<del>-</del> -	<u> </u>		<u> </u>	▔
75.3  00.3  0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0											_	Ť				Ť	ī
00.3																	
50.3									•		•	•	•				•
00.3								•		•						•	
quare 8.2 10.4 12.4 15.4 16.4 20.4 25.4 30.4 32.4 40.4 50.4    a vailable in 500 mm and 1000 mm lengths   a vailable in 500 mm lengths   a vailable in 1000 mm lengths   a vailable in 1000 mm lengths   b vailable in 1000 mm lengths   b vailable in 1000 mm lengths   a vailable in 1000 mm lengths   b vailable in 1000 mm lengths   c vailable in 1000 mm									•	•		•	•	•			
quare 8.2 10.4 12.4 15.4 16.4 20.4 25.4 30.4 32.4 40.4 50.4		0	0	0	0	0	0	•	•	_		•	_	•	_		
O = only available in 500 mm lengths I = only available in 1000 mm lengths  Ordering example: Ordering example: Ordering allowance = 2923.2436	= 202		le in	500			• 110	00 m	om le		• hc						
Ordering example: Precision flat steel vith machining allowance = 2923.2436	<b>)</b> = onl	y ava	ailab	ole ir	500	) mn	n lei	ngth	5	iigu	113						
Precision flat steel vith machining allowance = 2923.2436	■ = onl	y ava	ailab	le ir	100	00 m	m le	engt	hs								
Precision flat steel vith machining allowance = 2923.2436																	
Precision flat steel vith machining allowance = 2923.2436																	
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recision flat steel vith machining allowance = 2923.2436						مام											
vith machining allowance = 2923.2436	)rde	rin	$\sigma$	כענ	rrii												
	Orde	rin	g	exa	ırrı	אוכ	•										
Nidth b 10.3 mm = .010	recisio	n fla	at st	eel			•		_	. วก	י ככו	126					
Thickness s 8.2 mm = .008	recisio	on fla achi	at ste ning	eel gallo	wan	ice	•		=		23.2	2436	.010	)			

8.2 mm 1000 mm

Length

Order Number

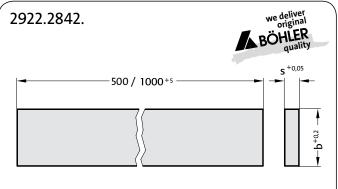
				or r	nilled	l, len	gth r	nach	ined	,	6.		•	,
2923	.27	67.												
s	4.2	5.2	6.2	8.2	10.4	12.4	154	164	20.4	25.4	30.4	32.4	40.4	50.4
b	7.2	٥.٤	0.2	0.2	10.4	12.7	13.7	10.7	20.7	23.7	70.7	J2.7	то.т	JU. <del>T</del>
10.3	0	0	0	0										
15.3	<u> </u>	•	<u> </u>	ö	0	0								
20.3	Ö	<del>-</del>	Ö	ŏ	ŏ	ŏ	•	_						
25.3	<del>-</del>	•	<del>-</del>	÷	÷	÷	÷	i	•					
30.3	ö	ö	ö	÷	÷	÷	÷	-	÷	•				
32.3				Ť	Ť	Ť	_	_	Ť	Ť				
40.3	_	_	_	÷			_	÷			_	_		
	0	0	0		•	•	•		•	•	•	-	_	
50.3	0	0	<u>。</u>	•	•	-	•		÷	•	•	_	•	_
60.3			0	÷	•	•	•	_	<u> </u>	÷	_	_	•	Ť
63.3					-	-		-	-			_	-	
70.3	_	_	_				_	-				-		_
80.3	0	0	0	•	•	•	•	_	•	•	•	╧	•	•
100.3	0	0	0	•	•	÷	•	-	÷	•	•	-	•	<u>•</u>
125.3 150.3				<u> </u>	•	<u> </u>	÷	-	<u> </u>	÷	<u> </u>	-	<u> </u>	<u> </u>
				-		-			-		-	_	-	╧
200.3				-	_	-	_	_	-	-	_	-	-	-
250.3 300.3				÷	÷	-		÷	╬	╬		╬	╬	÷
b 70.3 80.3 100.3 125.3 150.3 200.3 250.3 300.3 Square	10.4	12.4	15.4	16.4	20.4	25.4	30.4	32.4	40.4	50.4	60.4	63.4	80.4	100.4
	ilabl	e in 5	00 n	nm a	nd 1	000 r	nm l	engtl	ıs					
■ = onl	y ava	ilabl	e in 1	.000	mm	lengt	hs							
														_
Orde	n fla	t ste	el					207						
with m	acnir 2		0.3 m		:		=	292	23.27		80			
Thickne			0.3 m 0.4 m							.0	.03 .03	20		
Length	:55 5		0.4 m 000 r								.0:		000	
Order N	السا	_	1 000	11111					יי בי	167 N	8U V.	30.10		
<u>Order N</u>	uiiil	<i>)</i> CI						292	ر ک.د <i>د</i>	07.0	ου.U:	JU.IL	,00	

.1000

= 2923.2436.010.008.1000

Precision flat and square bar steel to DIN 59350, with machining allowance **FIBRO** 

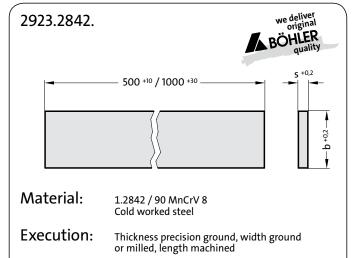
2922.2842. 2923.2842.



Material: 1.2842 / 90 MnCrV 8 Cold worked steel

**Execution:** Thickness precision ground, width ground

or milled, length machined



	1	2	3	4	5	6	8	10	12	15	20	25	30	40	50
.0	0	•	•	•	•	•	•								
.2	<del>-</del>	÷	÷	÷	÷	÷	Ť	•							
.5	0	•	Ť	Ť	Ť	Ť	Ť	•	•						
20	0	•	•	•	•	•	•	•	•	•					
25	0	•	•	•	•	•	•	•	•	•	•				
30	0	•	•	•	•	•	•	•	•	•	•	•			
35	0			•	•	•	•	•		•		•	•		
10	0	•	•	•	•	•	•	•	•	•	•	•	•		
50	0	_	•	•	•	•	•	•	•	•	•	•	•	•	_
50 70	0	-	-	$\stackrel{\bullet}{\bullet}$	-	•	-	-	-	-	-	÷	•	•	•
30	0	÷	÷	÷	÷	÷	÷	-	÷	÷	÷	÷	-	÷	-
L00	<del>-</del>	÷	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	÷	Ť	Ť	÷	Ť
L20	0	•	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť	Ť
L25	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
L50	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
L60	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
L80	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
200	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
250	0		•	•	•	•	•	•	•	•	•	•	•	•	•
300	0	•	•	•	•	•	•	•	•	•	•	•	•	•	•
quare	4	6	8	10	12	15	16	18	20	25	30	40	50	60	
	0	Ť	Ť	•	•	•	•	•	•	•	•	•	•	•	
	ailable i y availa							engt	hs						

	2.2	3.2	4.2	5.2	6.2	8.2	10.4	12.4	15.4	16.4	20.4	25.4	30.4	3
)														
10.3	•	•												
15.3	•				•	•	•	•						
20.3							•							
25.3	•					•	•							
30.3	•	•	•	•	•	•	•	•	•	•	•	•		
32.3	•	•	•	•	•	•	•	•	•	•	•	•		
40.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
50.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
60.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
63.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
70.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
80.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
100.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
120.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
125.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
150.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
160.3	•	•	•	•	•	•	•	•	•	•	•	•	•	
180.3		•	•	•	•	•	•	•	•	•	•	•	•	
200.3		•	•	•	•	•	•	•	•	•	•	•	•	
250.3						•	•	•	•	•	•	•	•	
300.3						•	•	•	•	•	•	•	•	
												_		
S	40.4	50.4	63.4	80.4	100.4					able				_
<u>b</u>									and 1	L000	mm	leng	ths	_
50.3	•													
60.3	•	•												
63.3	•	•												_
70.3	_	•	<u> </u>											
80.3	•	•	•											
100.3	•	•	•	•										
120.3	•	•	•	•	•									
125.3	•	•	•	•	•									
150.3	•	•	•	•	•									
160.3	•	•	•	•	•									
180.3	•	•	•	•	•									
200.3	•	•	•	•	•									
	•	•	•	•	•									
250.3 250.3 Square	10.4	12 /	16.4	20.4	25 /	30 /	32 /	40.4	50.4	60.4	63.4	80.4	100 /	

Oraering	g example:		
Precision flat	steel	=	2922.2842
Width b	80 mm	=	.080
Thickness s	10 mm	=	.010
Length	500 mm	=	.0500
Order Number	er	=	2922.2842.080.010.0500

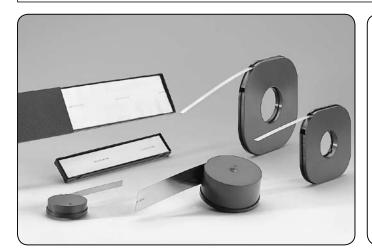
Ordering	example:		
Precision flat			
with machinii	ng allowance	=	2923.2842
Width b	160.3 mm	=	.160
Thickness s	8.2 mm	=	.008
Length	1000 mm	=	.1000
Order Numbe	r	=	2923.2842.160.008.1000
			·

FIBRO

subject to alterations B13

# Precision feeler Gauges Foil shims

2925.



#### **Typical Applications:**

- $\hfill \square$  Tolerance measurement of internal and external dimensions.
- ☐ Adjustment of tooling devices and machine parts.
- $\hfill \square$  Testing valve and cylinder clearances.

#### Material:

C-Steel 1.1274 Stainless steel 1.4310

Dime	ension	s availa	able:											
	Precisio	n feeler ga	auge				□ Foil shim	S		□ Technical :	specifications			
		ts per can/	0					: foil shims	ner nack	tensile strength N/mm²				
	5 m	10 m	5 m	5 m	5 m	5 m	10	5	5					
Width ▶	12.7	12.7	6	25	50	100	Format	Format	Format		for	for		
Thickness	mm	mm	mm	mm	mm	mm	50×300	100×500	150×500	Tolerance	carbon	stainless		
mm ▼		•••••		•••••			mm	mm	mm	± mm	steel	steel		
0.005	<b>A</b>		_	_	_	_	_	_	_	0.001		1900		
0.01	<u>-</u>	<u>-</u>	_	<b>A</b>	<b>A</b>	_	<b>A</b>	_	_	0.002	2000-2200	2000-2200		
0.02	•	•	_		<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	_	0.002	2000-2200	1850-2100		
0.03	•	•	_	•	•	_	•	_	_	0.002	2000-2200			
0.04	•	•	_	•	•	_	•	_	_	0.003	2000-2200			
0.05	•	•	•	•	•	<b>A</b>	•	<b>A</b>	<b>A</b>	0.003	2000-2200	1600-1800		
0.06	•	•	_	•	•	_	•	_	_	0.003	2000-2200			
0.07	•	•	_	<b>*</b>	•	_	•	_	_	0.004	2000-2200			
0.08	•	•	<b>*</b>	<b>*</b>	•	-	•	_	_	0.004	2000-2200			
0.09	<b>*</b>	<b>*</b>	-	•	•	-	•	_	_	0.004	2000-2200			
0.10	<b>*</b>	<b>*</b>	•	•	•	<b>A</b>	•	<b>A</b>	<b>A</b>	0.004	2000-2200	1600-1800		
0.12	<b>*</b>	<b>*</b>	_	_	•	_	•	_	-	0.004	2000-2200			
0.15	<b>*</b>	<b>*</b>	•	•	•	<b>A</b>	•	<b>A</b>	<b>A</b>	0.005	2000-2200	1600-1800		
0.20	<b>*</b>	<b>*</b>	•	•	•	<b>A</b>	•	<b>A</b>	<b>A</b>	0.006	1800-2000	1600-1800		
0.25	•	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>A</b>	<b>*</b>	<b>A</b>	<b>A</b>	0.007	1800-2000	1600-1800		
0.30	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	<b>A</b>	0.007	1800-2000	1600-1800		
0.35	•	<b>*</b>	-	-	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.008	1800-2000	1600-1800		
0.40	<b>♦</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	<b>A</b>	0.009	1600-1800	1600-1800		
0.45	•	<b>*</b>	_	-	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.009	1600-1800	1600-1800		
0.50	•	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	<b>A</b>	0.010	1600-1800	1600-1800		
0.55	<b>*</b>	<b>*</b>	-	-	-	<b>A</b>	_	<b>A</b>	_	0.010	1600-1800	1600-1800		
0.60	•	<b>♦</b>	_	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.010	1600-1800	1600-1800		
0.70	•	<b>*</b>	-	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.012	1400-1600	1600-1800		
0.80	<b>*</b>	<b>*</b>	-	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.013	1400-1600	1600-1800		
0.90	•	<b>*</b>	-	•	•	<b>A</b>	•	<b>A</b>		0.013	1400-1600	1600-1800		
1.00	<b>*</b>	<b>*</b>	-	<b>*</b>	<b>*</b>	<b>A</b>	•	<b>A</b>	_	0.013	1400-1600	1600-1800		

Order No. Part II = Material

◆ C-Steel 1.1274 is 1

▲ Stainless steel 1.4310 is 2

# Ordering code (example):

# Ordering code (example):

Precision fe	eeler gauge	= 29	25.	Foil shim		= 29	925.	
Material-N	o.: 1.1274	=	1.	Material-	No.: 1.4310	=	2.	
Thickness	0.07 mm	=	0070.	Thickness	o.02 mm	=	0020.	
Width	12.7 mm	=	0012.	Width	50 mm	=	050.	
Length	10 m	=	10000	Length	300 mm	=	300	
Order No		= 29	25.1.0070.0012.10000	Order No		= 29	925.2.0020.050.300	

B14 subject to alterations