

THE COMPLETE TECHLINE® PRODUCT RANGE

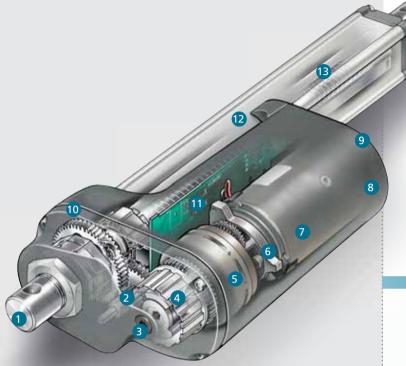








THE COMPLETE TECHLINE™ PRODUCT RANGE



LINAK actuator systems ease the load and make work easier. The remarkably wide product range offers something for any imaginable type of movement.

With these actuator systems you can easily reach inaccessible places, open or close sun blinds and roof windows, regulate ventilators, close gates automatically - and save yourself exertion.

Workstations and production lines can be set up individually to increase efficiency and comfort.

- 1. Turnable back fixture in steps of 30 degrees
- 2. Optional positioning feedback: Potentiometer or Hall effect sensor
- 3. Hand crank for manual operation
- 4. Brake
- 5. Overload clutch
- 6. Thermal switch in motor
- 7. 12, 24, or 36 V DC motor
- 8. Aluminum housing coated according to corrosion class 4
- 9. Exchangeable cables
- 10. High-pressure cleaner proof
- 11. Built-in end-stop switches (optional)
- 12. Anodized outer tube
- 13. Stroke length up to 999 mm
- 14. Piston rod eye for ½" or 12 mm PIN







LINEAR ACTUATOR TECHNOLOGY



There is a colossal number of very different applications in the industrial sector. To ensure that we focus on exactly the application you need we have divided the industrial market into three segments, which share some of the same characteristics and requirements for linear actuators: MOBILE, MACHINERY & WORKSPACE, and BUILDING & CONSTRUCTION

LINAK has a wide experience in integrating actuators into applications and developing solutions, which fit discretely into work processes - so do not hesitate to contact us.

ACTUATOR



COLUMN



FOOT SWITCH



DESK PANEL



CONTROL BOX







ELECTRONICS





ACTUATORS

Thrust: Max. 750 N
Speed: 5-50 mm/s
Stroke length: 40-130 mm
Duty Cycle: Up to 100%
Voltage: 12/24 V DC
End-stop: Built-in limit switches

Options:

- PLC interface
- Potentiometer
- Reed switch
- IP 66 housing
- ATEX category 2D for zone 21 and 22

LA12/

LA12 PLC

Scope of application:

- All kind of mobile applications
- Factory automation
- Ventilation
- Valves
- Dosage

Facts:

- · Compact and lightweight
- Reinforced glass fibre



The LA12 actuator is ideal for industrial automation, ventilation systems, and other applications where small movements are required. With LA12 PLC interface.

Thrust: Max. 400 N
Speed: 13-37 mm/s
Stroke length: 50-200 mm
Duty Cycle: 10%
Voltage: 12/24 V DC
End-stop: LS/LSD or current

cut-off

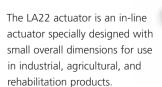
Options:

- IP 65 housing
- Different back fixtures

Various piston rod eyes

LA22





Scope of application:

- Agricultural applications
- Wheelchairs
- All kinds of industrial applications

- Solid metal construction
- Unique space saving design
- Low noise level







Thrust: Max. 3,500 N Speed: 3-46 mm/s Stroke length: 100-600 mm Duty Cycle: 10%

Voltage: 12/24 V DC **End-stop:** Current cut-off

Options:

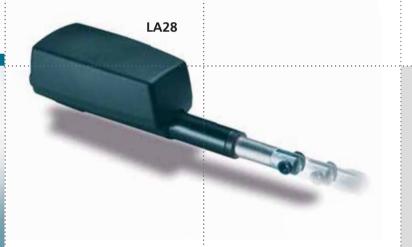
- Powerful strong motor
- Reed switch
- IP 66 housing
- Safety nut
- Integrated electronic limit switch

Scope of application:

- Agricultural applications
- Lawn and garden equipment
- Floor sweepers
- Factory automation

Facts:

- Powerful and quiet operation
- Reinforced glass fibre
- Use in "push" appliacations
- Compatible with CB8, CB12, CB14, and CB18





The LA28/28S actuator (with standard or fast motor) is a very quiet and powerful actuator, designed for use in the furniture, rehabilitation, and hospital bed industries. Agricultural machinery and other outdoor equipment are also other main areas of application.

 Thrust:
 Max. 6,000 N

 Speed:
 10-52 mm/s

 Stroke length:
 50-500 mm

 Duty Cycle:
 10%

Voltage: 12, 24, or 36 V DC **End-stop:** LS/LSD or current

cut-off

Options:

- Powerful strong motor
- Potentiometer
- Reed switch
- Optical encoder
- IP 66 housing
- Hand crank for manual operation
- Ball screw spindle
- Safety nut

Scope of application:

- Agricultural applications
- Lawn and garden equipments
- Floor sweepers
- Satellite dishes
- All kinds of industrial applications

Facts:

- Solid metal construction
- Compact and powerful
- Suitable for harsh conditions



The LA30/30S actuator is a very versatile actuator for industrial and system applications. It can be supplied in many customised versions also wheelchairs.



ACTUATORS

Thrust: Max. 6,000 N Speed: 3-33 mm/s Stroke length: 50-500 mm **Duty Cycle:** 10% Voltage: 12/24 V DC

End-stop:

Built-in limit switches

Options:

- Reed switch
- · Hall effect sensor
- IP 66 housing
- Safety nut
- Fast motor

Scope of application:

- Light mobile applications
- Factory automation
- All kinds of indoor applications

Facts:

- Numerous combinations of motor and spindle pitches
- Zinc alloy back fixture
- Compatible with CB7 and CB9



The LA31 actuator is a very quiet and powerful actuator designed for a variety of applications including furniture, care beds etc. It is designed with built-in limit switches.



Thrust: Max. 6,000 N Speed: 5,5-15 mm/s

Duty Cycle: 10%

Voltage: 12, 24, or 36 V DC

End-stop:

Stroke length:

Current cut-off

100-400 mm

Options:

- Powerful strong motor
- Potentiometer
- Reed switch
- Optical encoder
- IP 66 housing
- Ball screw spindle
- Safety nut
- Integrated electronic limit switch

Scope of application:

- Agricultural applications
- Lawn and garden equipment
- Floor sweepers
- Factory automation

- Powerful and quiet operation
- Reinforced glass fibre
- Use in "push" applications
- Compatible with CB8, CB12, CB14, and CB18

The LA32 actuator is a very quiet and powerful actuator, designed for hospital beds, patient lifts, and other demanding applications.







LA34



The LA34 actuator is an advanced, high-tech actuator, which can push up to 10,000 N. Its compact design, outstanding performance, and range of safety options makes the LA34 actuator the ideal choice for a variety of medical and industrial applications.

Thrust: Max. 10,000 N
Speed: 5-18 mm/s
Stroke length: 100-600 mm
Duty Cycle: 10%
Voltage: 12/24 V DC
End-stop: Built-in limit
switches

Options:

- Potentiometer
- Reed switch
- IP 66 housing
- Compact housing
- Safety nut



Scope of application:

- Mobile applications
- Factory automation
- Scissor lift
- Various numbers of indoor and outdoor applications

- Compact
- Outstanding performance
- Low noise level



ACTUATORS

Thrust: 6,800 N Speed: 12-68 mm/s Stroke length: 100-699 mm

Duty Cycle: 20%

12, 24, 36 V DC Voltage: Slip clutch or End-stop:

> built-in limit switches

The LA36 actuator is the newest actuator from LINAK®. It has been developed for harsh conditions and is the most robust actuator in our programme.

The flexibility and integrated electronics makes it suitable for a vast number of different applications

Speed: Max. Amp.:

Scope of application:

• Factory automation

Workstations

• Ergonomic work spaces

• Height adjustable conveyours

The LC2 column is an update of the LP2 programme. Depending on the application the LC2' column can be operated either as a single column or several columns in a parallel system by the choice of a control box with microprocessor

Options:

- Potentiometer
- Hall effect sensors
- Adjustable signal swiches
- Integrated electronics

LA₃₆

Scope of application:

• Agricultural applications

Floorsweeper and scrubber

• Mobile "off-highway" applications

• All kinds of industrial equipments



Facts:

- Solid metal construction
- Hand crank for manual operation
- Suitable for very harsh conditions
- Salt spray testet
- High presure cleaner-proof

Options:

- Different profiles
- Reed switch
- Different end plates
- Exchangeable cables

- Bending moment 1400 N
- Built-in end-stop switches
- Safety nut as standard
- Robust anodised aluminium surface
- Compatible with CB8, CB9, CB12, CB14, and CB18



LIFTING COLUMNS

Thrust: Max. 6,300 N
Speed: 5-21 mm/s
Stroke length: 195-500 mm
Installation dim.: 405-670 mm
Duty Cycle: 10%
Voltage: 24 V DC
End-stop: Current cut-off

Options:

- Different profiles
- Different end plates
- Integrated gas spring
- Mounting brackets
- Safety nut



Scope of application:

- Height adjustable conveyours
- · Factory automation
- Ergonomic work spaces
- Workstations

Facts:

- Robust anodised aluminium surface
- Low noise level
- Compatible with CB8, CB12, CB14 and CB18

The LP2 lifting column is the ideal choice for height adjustment of examination tables, work benches as well as for industrial applications. It can be operated with two, three, or four columns in parallel.

Thrust: Max. 2,400 N
Speed: 7-18 mm/s
Stroke length: 300-600 mm
Installation dim.: 360-550 mm
Duty Cycle: 10%
Voltage: 24 V DC
End-stop: Current cut-off



Options:

- Reed switch
- Mounting brackets
- Safety nut



The LP3 lifting column is ideal for applications where there is a demand for both lifting height and small installation dimensions. The telescopic column is compatible with LINAK's control units and can operate individually or in parallel.

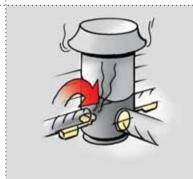
Scope of application:

- Height adjustable conveyors
- Factory automation
- Ergonomic work spaces
- Workstations

- Very compact 3-stage column
- Robust anodised aluminium surface
- Low noise level
- Compatible with CB8, CB12, CB14, and CB18



CONTROLS







The controls are the units used when you want the LINAK system to perform a movement. They determine whether the control box makes the actuator move in or out. There are more variants of LINAK® controls such as handsets, Foot Switches, Desk Panels, and Attendant Control Panels. All the handsets are available in both black and grey.

Facts:

- Operation of up to four actuators
- Compatible with CB8, CB9, CB12, CB14, and CB18
- Ergonomic, compact design
- Robust (sturdy) plastic housing
- Protection class up to IP 66

Facts:

- Operation of up to four actuators
- Compatible with CB8, CB9, CB18
- Ergonomic, compact design
- Robust (sturdy) plastic housing
- Operation of the memory functions of the actuators
- Protection class up to IP 66

FS



DP





Facts:

- Operation of one or two actuators/ channels
- Compatible with CB8, CB9, CB12, CB14, or CB18
- Modular system
- Protection class up to IP 66

- Operation of the memory functions of the actuators
- Operation of up to three actuators/channels
- Compatible with all LINAK® control boxes
- Mounting under tabletops
- Protection class IP 30



CONTROL BOXES

CB7



Actuator:LA29, LA31Duty Cycle:Max. 10%Max. amp (Σ):4Channels:Max. 2External transformer necessary

CB8-A



Actuator: LA12, LA28, and LA30

Duty Cycle: Max. 10%

Max. amp (∑): 10

Channels: Max. 3

Battery operated

CB8-T



Actuator: LA12, LA28, and

LA30

Duty Cycle: Max. 5% **Max. amp (\Sigma):** 8 **Channels:** Max. 2

The control box is the heart of the system linking the various external parts (actuators, controls, and ACP), which can be connected. In recent years LINAK has introduced several different control boxes, from small control boxes suitable for powering one or two actuators to sophisticated control boxes with microprocessors suitable for powering up to six actuators. The control boxes are all available in black or grey.



CB9



Actuator: LA31 and LA34

Duty Cycle: Max. 10%

Max. amp (Σ): 7 Channels: Max. 4

CB12

Actuator: LA28, LA30, and LA34

Duty Cycle: Max. 10%

Max. amp (∑): 8

Channels: Max. 4

Optional battery operated

CB14



Actuator: LA28, LA30, and LA34

Duty Cycle: Max. 10%

Max. amp (∑): 10

Channels: Max. 5

Optional battery operated

CB18



Actuator: LA28, LA30, and LA34

Duty Cycle: Max. 10%

Max. amp (∑): 10

Channels: Max. 4

Optional battery operated



ACCESSORIES



LINAK® has developed accessories over the years based on customers' needs. Accessories offered by LINAK include potentiometers, electric pulse encoders (reed switch), safety nuts, splines, and LS/LSD (signals for end-stop)





LS/LSD



Facts:

- Mounting between the LINAK actuator and a non-LINAK control box
- Compatible with all actuators
- Disconnects the power supply in end-stop or at obstacles

Facts:

- Limited stroke length of the actuator to avoid damage of the system
- LSD disconnects the power supply in end-stop
- LS at end-stop a signal is sent to the control box
- Compatible with the actuators LA28 and LA30

LA30 WITH BELLOW



Facts:

 Give a better protection and therefore give a higher liftetime of the actuator

BELLOW



Facts:

- Protects inner tube against dust and dirt
- Can be used for actuators: LA22, LA28, LA30, LA31, and LA32
- Does not change the IP rating
- Available in black colour
- Ask for special folder

SLS



- Protection class IP 66
- Can be fitted on the motor cable of the actuator.
- Cut off the motor current for the actuator in outward OR inward direction
- Available in grey colour



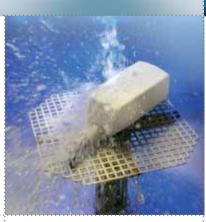
QUALITY ON TIME

When LINAK develops and produces products quality is the keyword for our employees. LINAK constantly strives to improve the quality and to reduce the risk for faults, which contributes to the fact that our customers experience LINAK as a supplier of high-quality products.



APPLICATION TEST

Even the most stringent test specifications and high product quality cannot secure against inexpedient use of our products. An incorrect mounting or overload of the products can have great consequences to our customers. LINAK therefore always recommends our customers to carry through an application test when implementing our products. LINAK's sales force has wide experience in integrating our products into applications and is always willing to advice our customers.





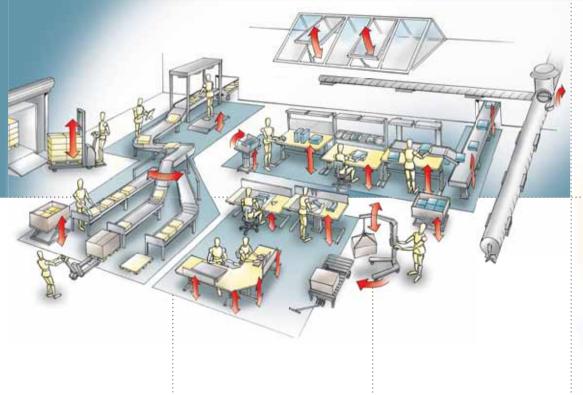
Test is an important part of a development course at LINAK. More than 200 actuators are tested every day all the year round.

Static IP X6 test of the LA32. The actuator must be able to withstand 100l/minutes for 3

A WIDER RANGE OF SOLUTIONS

Linear actuators from LINAK® make it possible to easily and economically adjust various functions in a wide number of applications. LINAK TECHLINETM solutions can improve several facets of your company's working environment including ergonomic lifting, cost-effective automation, and ventilation.

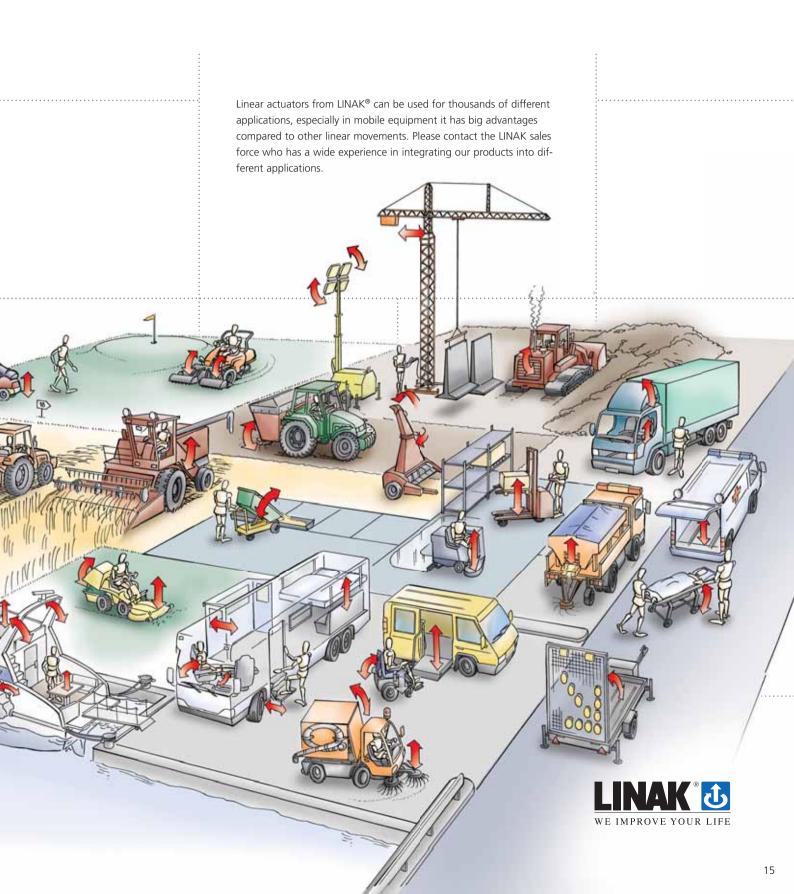
Our comprehensive product programme can be tailored to match your specific needs. LINAK TECHLINE $^{\text{TM}}$ solutions allow you to adapt your workplace to your workers rather than the other way round.





www.techline.linak.com





WE PROVIDE PRODUCTS THAT IMPROVE PEOPLE'S QUALITY OF LIFE AND WORKING ENVIRONMENT

TERMS OF USE

The user is responsible for determining the suitability of LINAK products for a specific application.

LINAK takes great care in providing accurate and up-to-date information on its products.

However, due to continuous development in order to improve its products, LINAK products are subject to frequent modifications and changes without prior notice. Therefore, LINAK cannot guarantee the correct and actual status of said information on its products. While LINAK uses its best efforts to fulfil orders, LINAK cannot, for the same reasons as mentioned above, guarantee the availability of any particular product. Therefore, LINAK reserves the right to discontinue the sale of any product displayed on its website or listed in its catalogues or other written material drawn up by LINAK.

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LINAK WORLDWIDE

FACTORIES

• DENMARK

LINAK A/S · Group Headquarters Guderup Phone: +45 73 15 15 · Fax: +45 74 45 80 48 Fax (Sales): +45 74 45 90 10 E-mail: info@linak.com · www.linak.com

• USA

IINAK U.S. Inc.

North and South American Headquarters Phone: +1 502 253 5595 · Fax: +1 502 253 5596 E-mail: info@linak-us.com · www.linak-us.com

SURSIDIARIES

AUSTRALIA

LINAK Australia Pty. Ltd Phone: +61 3 8796 9777 · Fax: +61 3 8796 9778 E-mail: sales@linak.com.au · www.linak.com.au

BELGIUM & LUXEMBOURG

LINAK Actuator-Systems NV/SA Phone: +32 (0)9 230 01 09 · Fax: +32 (0)9 230 88 80 E-mail: info@linak.be · www.linak.be

■ RRA7II

LINAK do Brasil Comércio de Atuadores Ltda. Phone: +55 (11) 6832-7070 · Fax: +55 (11) 6832-7060 E-mail: linakbrasil@ig.com.br · www.linak.com.br

CANADA

LINAK Canada Inc.

Phone: +1 905 821 7727 · Fax: +1 905 821 4281 E-mail: info@linak.ca · www.linak.ca

LINAK (Shenzhen) Actuator Systems, Ltd.
Phone: +86 755 83516920 · Fax: +86 755 83516751 E-mail: mgl@linak.cn · www.linak.cn

CZECH REPUBLIC

LINAK C&S S.R.O.

Phone: +420581741814 · Fax: +420581702452 E-mail: ponizil@linak.cz · www.linak.cz

• DENMARK

LINAK DANMARK A/S

Phone: +45 86 80 36 11 · Fax: +45 86 82 90 51 E-mail: linak@linak-silkeborg.dk · www.linak.dk

FINLAND

LINAK OY

Phone: +358 9 8700 130 · Fax: +358 9 8700 1355 E-mail: linak@linak.fi · www.linak.fi

• FRANCE

LINAK FRANCE S.A.R.L

Phone: +33 (0)2 4136 3434 · Fax: +33 (0)2 4136 3500 E-mail: linak@linak.fr · www.linak.fr

• GERMANY

LINAK GmbH

Phone: +49 6043 9655 0 · Fax: +49 6043 9655 60 E-mail: info@linak.de · www.linak.de

INDIA

LINAK A/S India Liaison Office

Phone: +91 80 2212 0015 · Fax: +91 80 2207 2186 E-mail: info@linak.in · www.linak.in

IRFI AND

LINAK UK Limited

Phone: +44(0)121 544 2211 · Fax: +44(0)121 544 2552 E-mail: stephen@linak.co.uk · www.linak.co.uk

LINAK ITALIA S.r.l.

Phone: +39 02 48 46 33 66 · Fax: +39 02 48 46 82 52 E-mail: info@linak.it · www.linak.it

JAPAN

Phone: +81 45 533 0802 · Fax: +81 45 533 0803 E-mail: linak@linak.jp · www.linak.jp

LINAK A/S Asian Representative Office Phone: +60 4 210 6500 · Fax: +60 4 226 8901 E-mail: info@linak-asia.com · www.linak-asia.com

NETHERI ANDS

LINAK Actuator-Systems B.V. Phone: +31 76 5 42 44 40 · Fax: +31 76 5 42 61 10 E-mail: info@linak.nl · www.linak.nl

NEW ZEALAND

LINAK New Zealand Ltd.

Phone: 0064 9272 4411 · Fax: 0064 9272 4477 E-mail: nzsales@linak.com.au · www.linak.co.nz

LINAK Norge AS

Phone: +47 32 82 90 90 · Fax: +47 32 82 90 98 E-mail: info@linak.no · www.linak.no

POLAND

LINAK Poland

Phone: +48 32 246 08 08/09 · Fax: +48 32 247 19 77 E-mail: wsb@linak.pl · www.linak.pl

• SPAIN

LINAK Actuadores S.L.

Phone: +34 93 588 27 77 · Fax: +34 93 588 27 85 E-mail: linakact@linak.es · www.linak.es

SWEDEN

LINAK Scandinavia AB

Phone: +46 8 732 20 00 · Fax: +46 8 732 20 50 E-mail: info@linak.se · www.linak.se

SWITZERI AND

LINAK AG

Phone: +41 43 388 31 88 · Fax: +41 43 388 31 87 E-mail: info@linak.ch · www.linak.ch

TAIWAN

LINAK A/S Taiwan Representative Office Phone: +886 2 2713 2007 · Fax: +886 2 2718 2141 E-mail: info@linak.com.tw · www.linak-asia.com

TURKEY

LINAK A/S Turkey Representative Office Phone: +90 312 4726338-59 · Fax: +90 312 4726635 E-mail: voz@linak.com.tr · www.linak.com.tr

UNITED KINGDOM

LINAK UK Limited

Phone: +44(0)121 544 2211 · Fax: +44(0)121 544 2552 E-mail: sales@linak.co.uk · www.linak.co.uk

DISTRIBUTORS

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LINAK INTERNATIONAL

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A HISTORY OF TRADITION AND INNOVATION

LINAK has gone through a remarkable transformation since being established back in 1907. When Bent Jensen, our Director and owner took over the company in 1976 he brought a brand new idea with him. An idea which led to the development of the very first linear actuator in 1980.

It soon became obvious that this new invention had an even larger potential than anyone could have imagined. The linear actuator was going to facilitate ergonomic improvements in workplaces as diverse as offices, hospitals, comfort furniture, farms, and industry.

Throughout this process of improvement and transformation. LINAK's commitment to quality remains the same. The quality of our products affect the quality of people's lives, and we are very much aware of our responsibility. All products are thoroughly tested according to the most demanding standards, and all assemble processes utilize modern technologies.

As we have grown, so has our network of international offices around the world. Today we are present in 31 countries across the globe.

